



**Indiana Sugars**

Indiana Sugars, Inc.  
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## Product Data Sheet

Effective: 05.13.2022

### Milliana Medium Brown Sugar

A medium colored soft brown sugar with a mild cane molasses flavor. Milliana Medium Brown Sugar provides color, pleasing delicate caramel flavors and increased moisture retention and shelf life for many food product applications.

#### Typical Specifications

Color (IU)	8,000-10,000
% Moisture	.5 – 4.0
% Inverted Sugars	< 2.0
% Ash	0.3 – 0.7
Aroma and Flavor	Cane molasses
Texture	Soft when kneaded

#### Ingredient Statement

Brown Sugar (sugar, molasses)

#### Microbiological Analysis

(Not Routinely Tested)

Bacteria	< 500 cfu/g
Yeast	< 250 cfu/g
Mold	< 250 cfu/g

#### Handling and Storage:

Recommended that Medium Brown Sugar be stored in an odor free environment at a temperature of 50 – 90F with a 60% relative humidity. Product should remain in good quality for over one year if stored as recommended.

#### Packaging

50 lb multi-walled bags

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